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**Falco eMotors Pvt Ltd**  
***Learning Center of HVLS fans***  
***Comparison of PMSM vs IM***

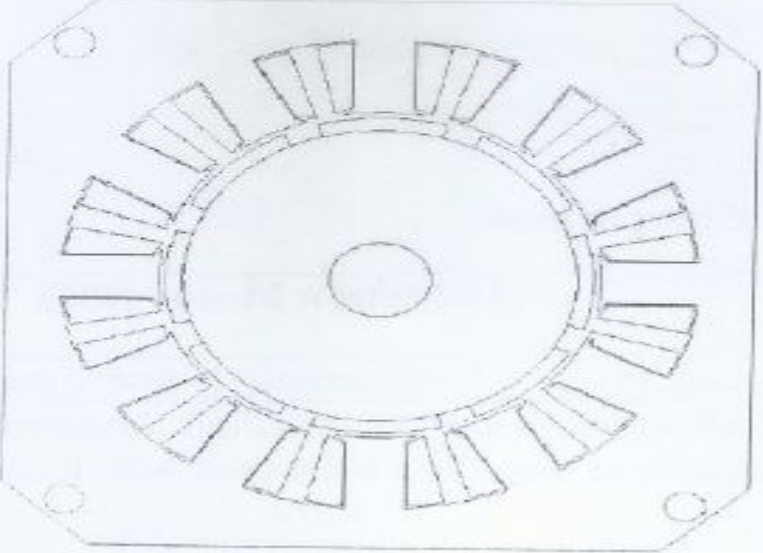
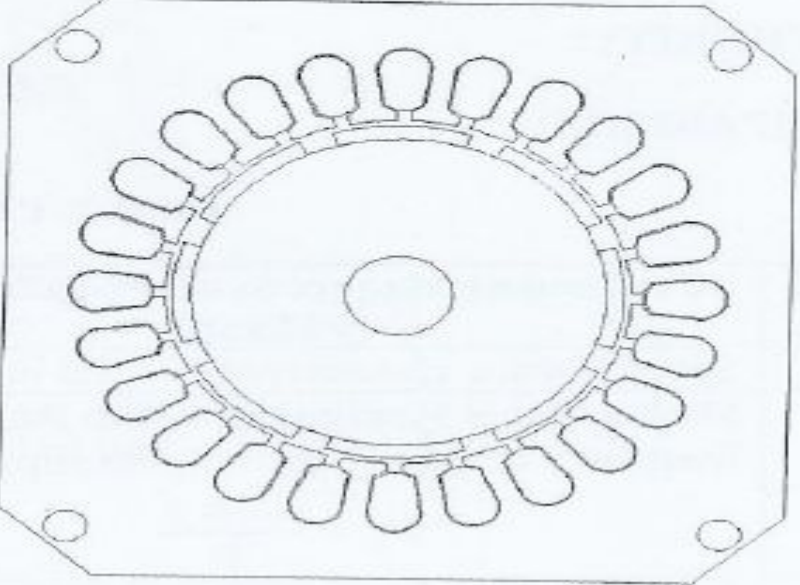
By Team Falco eMotors

21st April 2020

# Comparison of PMSM vs IM

Sr. No.	Permanent Magnet Synchronous Motor (PMSM)	Induction Motor (IM)
1	Speed Torque characteristic is flat in nature.	Speed Torque characteristic is non-linear in nature.
2	Shaft speed is synchronized with the applied frequency of supply current. No slip. $N_s = \frac{120 \times f}{P}$	Shaft speed is always less than Synchronous speed because of slip. Slip increases with load. $N = \frac{120 \times f}{P} - Slip$
3	Can operate at full torque even at lower speeds	Cannot operate at full torque at lower speed
4	Because it has permanent magnets on the rotor, the smaller size can be achieved for a given output power	Because both stator and motor have winding , output power to size is lower than PMSM
5	The rotor inertia is low. This enables better dynamic characteristics.	The rotor inertia is high. This enables poorer dynamic characteristics.
6	The starting current is rated. No special starter circuit is required.	The starting current is approximately up to 7 times for the rated voltage. Stator circuit rating should be carefully selected. It normally uses a star delta starter.
7	Wider speed & torque range	Lesser speed range than PMSM motors
8	More efficient than Induction Motors, so run more effectively under the same load conditions.	Even NEMA premium efficiency units exhibit degraded efficiencies at low load.
9	Lower operating temperatures reduces wear & tear, maintenance; extends bearing & insulation life.	Both stator & rotor are windings, they both contribute to heat. Waste heat is capable of degrading insulation essential to motor operation.
10	Exhibits higher initial cost but lower operating cost.	Has lower initial cost but higher operating cost.

# Comparison of PMSM vs BLDC Winding Construction

Sr. No.	PMSM	BLDC
1	<p data-bbox="580 529 1014 572">Distributed Windings</p>  <p>The diagram shows a cross-section of a PMSM stator with 12 poles. The windings are distributed across the stator slots, with each pole having a wide, trapezoidal winding pattern. The stator is mounted on a square frame with four mounting holes.</p>	<p data-bbox="1617 534 2074 576">Concentrated Winding</p>  <p>The diagram shows a cross-section of a BLDC stator with 12 poles. The windings are concentrated in the stator slots, with each pole having a narrow, rectangular winding pattern. The stator is mounted on a square frame with four mounting holes.</p>



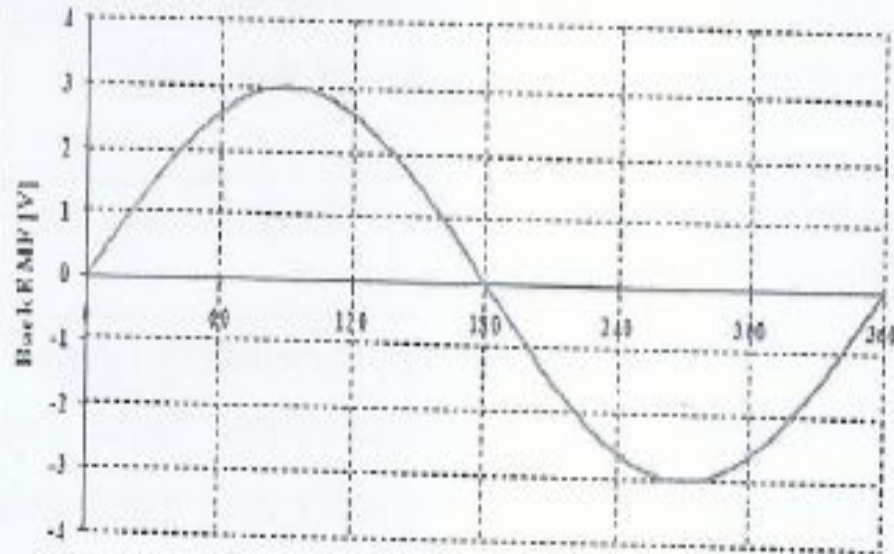
# Comparison of PMSM vs BLDC Back EMF

**PMSM**

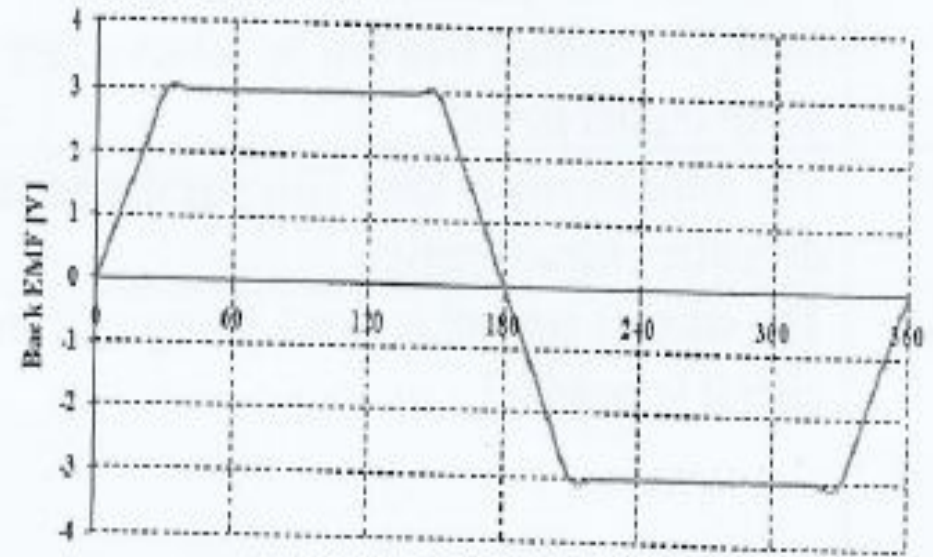
**BLDC**

2

Sinusoidal Back EMF



Trapezoidal Back EMF



# Comparison of PMSM vs BLDC Back EMF

	PMSM	BLDC
3	In order to achieve constant torque we inject sinusoidal current	In order to achieve constant torque we inject square wave current
4	Needs complex control algorithm (FOC & SVPWM)	Easier to control (6 step) and only dc currents required
5	No torque ripple at commutation	Torque ripple at commutation
6	Higher cost but high performance	Lower cost but poor performance (more power consumption, higher harmonics & higher temperature than PMSM)
7	Sensorless control	Needs hall sensors
8	Higher efficiency than BLDC & Induction Motors	Lower efficiency as compared to PMSM
9	Higher Power to weight ratio than IM	Higher Power to weight ratio than IM
10	Dynamic response of sensorless FOC+SVPWM is suitable for any load	Dynamic response of six-step control (trapezoidal control) is not suitable for dynamically changing loads

# Comparison of PMSM vs BLDC

## Efficiency of PMSM vs IM



	HP @ 1800 RPM						
NEMA Efficiency Band	2	3	5	7.5	10	15	20
96.2							
95.8							
95.4							
95							
94.5						IE 5	IE 5
94.1							Sup. Prem Sup. Prem
93.6				IE 5	IE 5	Sup. Prem Sup. Prem	
93							NEMA Prem
92.4		IE 5	IE 5	Sup. Prem Sup. Prem	Sup. Prem Sup. Prem	NEMA Prem	
91.7				NEMA Prem	NEMA Prem		
91		Sup. Prem Sup. Prem	Sup. Prem Sup. Prem			EPACT	EPACT
90.2	IE 5						
89.5		NEMA Prem	NEMA Prem	EPACT	EPACT		
88.5	Sup. Prem Sup. Prem						
87.5		EPACT	EPACT				
86.5	NEMA Prem						
85.5							
84	EPACT						
82.5							



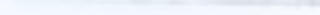
 General range of efficiencies for Permanent Magnet Motors  
 General range of efficiencies for AC Induction Motors - NEMA Premium & Super Premium  
 General range of efficiencies for AC Induction Motors EPACT

Fig. 1 Statistics: Efficiency of PMSM versus Induction Motors





# Comparison of PMSM vs BLDC Back EMF

